Eyelets, Rivets, Snaps, Grommets & Washers Setting Equipment, Parts & Repairs for over 60 years

ARP HAND PRESS

Easy to Use ~ Affordable ~ Professional 1/2 Ton, 1 Ton, 2 Ton & 3 Ton



Siska, Inc. 8 Rosol Lane Ext, PO Box 921, Saddle Brook NJ 07663 www.siska.com 800-393-5381 sales@siska.com

VERSATILE SISKA HAND PRESS COMES IN 4 SIZES:



Press Size	CAPABILITY	THROAT DEPTH	DIMENSIONS
1/2 Ton	up to #0 Grommet	3.75"	18 lbs 9.375"H x 5.125"W
1 Ton	up to #2 Grommet	4"	28 lbs 15"H x 7.875"W
2 Ton	up to #4 Grommet	5.25"	62 lbs 21.5"H x 10.5"W
3 Ton	up to #6 Grommet	5.75"	135 lbs 27"H x 10.5"W

Custom Reverse Pull available ~ Tooling sold separately ~ Replacement parts in stock

DESCRIPTION

Arbor Presses are designed for setting eyelets, grommets, hole punching, setting short rivets and other custom applications.

The 3 different sizes are suitable for a variety of applications, from home use, machine shops, the graphics industry, circuit boards, tent & tarp fitting, and just about any other situation that warrants it. These presses are easy to use, will last a life time and easy to maintain. With the turn of a screw you can easily remove tooling are replace when changing hardware size.

SAFETY

When not in use, the ram should be in down position to avoid accidents Make sure workpiece, die and accessories are securely clamped Never place fingers in between dies Wear Safety Goggles when necessary Don't overload the press by adding handle extentions.

ASSEMBLY

Arbor Press can be mounted to bench or stand using 2 mounting holes in body(hardware not supplied)
All presses come completely assembled, tooling installed, ready to use. Tooling is removed with Allen wrench provided.

MAINTENANCE

Oil the gears periodically with motor oil If the ram is loose and drops by itself, loosen hex nut and tighten screws for adjustment. All screws should be tightened with the same amount of pressure.





SISKA SETTING DIES

800-393-5381

Serving the Industry for over 60 years

BALL & SOCKET	Used as Hole Punch Tool only Tooling features a ball with tapered cutting seat Specializes in cutting through tough materials like nylon
BODKIN POINT	Has 3 sharp cutting edges Also known as Spear Point Can Score or Roll Set Operator forces material down over point Woven fabrics, Plastics & Rubber like materials
CUT & SET	Used in Hand Feed or Double Revolution Machine, first revolution cuts material. Second Revolution sets eyelet/grommet Best for Stiff Materials: lightweight cardboard, Plastic or Rubber & metals
LOCATING POINT	Used in material that already has a hole in it. Can Roll or Score & set a Washer Can set into a variety of materials: Cloth. Pre-drilled paper, Plastic, Metal, cardboard & more
PIERCE POINT	Used in loosely woven fabrics for strongest setting Very Sharp Point Can Score or Roll Set & set a washer Operator forces material down over point to make setting, separating fabric instead of creating a hole.

- * We can make tooling for any machine
- * Custom Dies made in 48 hours
- * We carry a huge stock of 3/8" Dies
- * Many Stimpson Machine Dies in Stock

Roll Setting	Rolls over Smooth like a doughnut. Most Eyelets naturally roll over
Scored Setting	Breaks open like a flower for extra strength. A Bottom die can be modified to score most any eyelet.